Axial Lead & Cartridge Fuses 3AG > Fast Acting > 312/318 Series

312/318 Series Lead-Free 3AG, Fast-Acting Fuse

















Agency Approvals

Agency	Agency File Number	Ampere Range		
(II)	E10480	312 Series: 0.062A - 25A 318 Series: 0.062A - 25A		
(29862	312 Series: 0.062A - 30A 318 Series: 0.062A - 10A		
PS	NBK040205-E10480B/F NBK040205-E10480D/H	312/318 Series 1A-5A 312/318 Series 6A-10A		
c FN °us	E10480	318 Series: 12A - 30A		
	SU05001-6008 SU05001-5005 SU05001-5006	312/318 Series: 1-2A 312/318 Series: 3-6A 312/318 Series: 7-10A		
Œ	N/A	312 Series: 0.062A - 10A 318 Series: 0.062A - 10A		

Description

The 3AG Fast-Acting Fuse solves a broad range of application requirements while offering reliable performance and cost-effective circuit protection.

Features

- In accordance with UL Standard 248-14
- Available in cartridge and axial lead format and with various forming dimensions
- RoHS compliant and Lead-free

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime		
100%	0.062A - 35A	4 hours, Minimum		
135%	0.062A - 35A	1 hour, Maximum		
	0.062A - 10A	5 sec., Maximum		
200%	12A – 30A	10 sec., Maximum		
	35A	20 sec., Maximum		

Additional Information



Datasheet 312 Series



Datasheet 318 Series



Resources 312 Series



Resources 318 Series



Samples 312 Series



312 & 318 Series



Samples 318 Series

For recommended fuse accessories for this product series, see 'Recommended Accessories' section.

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		Voltage		Nominal	Nominal	Agency Approvals					
	Rating (V)	Interrupting Rating	Cold Resistance (Ohms)	Melting I ² t (A ² sec)	(I)	c FL °us		PS	⊕ .	Œ	
.062	0.062	250		24.7000	0.000249	×				×	Х
.100	0.1	250		11.2800	0.00171	Х				х	х
.125	0.125	250		7.1450	0.00289	Х				×	Х
.150	0.15	250		5.1300	0.00550	X				x	X
.175	0.175	250		3.8750	0.00960	×				x	х
.187	0.187	250		3.4200	0.0128	Х				х	х
.200	0.2	250	35A@250Vac	3.0200	0.0165	Х				х	Х
.250	0.25	250	10KA@125Vac	2.0100	0.0355	Х				×	х
.300	0.3	250		1.4050	0.0689	×				x	Х
.375	0.375	250		0.8250	0.185	Х				х	Х
.500	0.5	250		0.4980	0.483	Х				х	Х
.600	.6	250		0.3620	0.880	Х				×	х
.750	0.75	250		0.2445	1.84	×				×	х
001.	1	250		0.1900	0.760	Х		Х	Х	х	х
1.25	1.25	250		0.1385	1.45	Х		Х	Х	х	Х
01.5	1.5	250		0.1036	2.35	×			х	×	х
01.6	1.6	250		0.0934	2.80	×		X	х	×	х
1.75	1.75	250		0.0856	3.60	Х			х	×	Х
01.8	1.8	250	100A@250Vac 10KA@125Vac	0.0825	3.85	X			Х	×	х
002.	2	250	TORAW 125 Vac	0.0704	5.20	×		Х	х	×	х
2.25	2.25	250		0.0594	7.20	Х			Х	×	Х
02.5	2.5	250		0.0513	9.54	X			X	x	Х
003.	3	250		0.0427	14.0	×		X	Х	×	х
004.	4	250		0.0293	28.5	Х		Х	х	x	х
005.	5	250		0.0224	50.0	X		X	Х	x	Х
006.	6	250	200A@250Vac	0.0178	118.0	×		Х	X	x	Х
007.	7	250	10KA@125Vac	0.0146	81.0	Х		Х	Х	×	Х
008.	8	250		0.0122	166.0	Х		х	х	×	Х
010.	10	250		0.0093	298.0	Х		Х	Х	х	Х
012.*	12	32		0.0072	234.6	Х	X**			х	
015.*	15	32		0.0052	490.5	Х	X**			х	
020.*	20	32	300A@32 Vac	0.0035	1414	Х	X**			х	
005 *	0.5		200/1002 100	0.0004	00.44		**				

0.0024

0.0019

0.0013

2041

3717

7531

X**

 X^{**}

Х

Х

Х

Х

035.

025.*

030.*

32

32

32

25

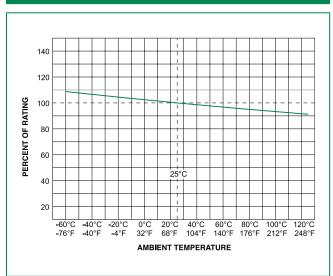
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^{**} For 318 Series 12A to 30A, the agency approval is only cURus.

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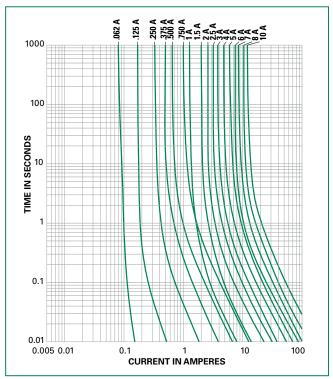
Temperature Re-rating Curve



Note:

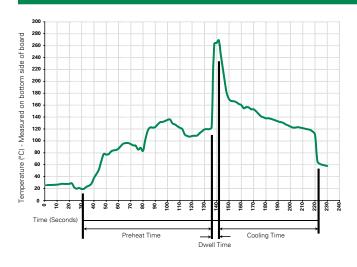
Rerating depicted in this curve is in addition to the industry practice derating of 25% for continuous operation.

Average Time Current Curves



Please contact Littelfuse for more details on those T-C Curves of other ampere ratings which are not published.

Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation		
Preheat:			
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)		
Temperature Minimum:	100°C		
Temperature Maximum:	150°C		
Preheat Time:	60-180 seconds		
Solder Pot Temperature:	260°C Maximum		
Solder Dwell Time:	2-5 seconds		

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.



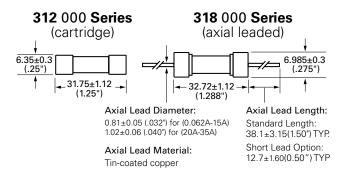
Product Characteristics

Materials	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper			
Terminal Strength	MIL-STD-202, Method 211, Test Condition A			
Solderability	/IL-STD-202 method 208			
Product Marking	Cap1: Brand logo, current and voltage ratings Cap2: Series and agency approval marks			

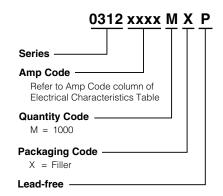
Operating Temperature	−55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B: (5 cycles -65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A: High RH (95%), and Elevated temperature (40°C) for 240 hours
Salt Spray	MIL-STD-202, Method 101, Test Condition B

Dimensions

Measurements displayed in millimeters (inches)



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width			
312 Series							
Bulk	N/A	1000	MX	N/A			
Bulk	N/A	100	HX	N/A			
318 Series	318 Series						
Bulk	N/A	1000	MX	N/A			
Bulk	N/A	100	HX	N/A			
Bulk	N/A	1000	MXB	N/A			



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Recommended Accessories

Accessory Type	Series	Description		Max Application Amperage
	<u>155100</u>	Twist-Lock In-Line Fuseholder	32	20
Holder	<u>342</u>	Traditional Panel Mount Fuseholder	250	20
	<u>346</u>	Panel Mount Flip-Top Shock-Safe Fuseholder	250	15
	<u>345</u>	Shock-Safe Fuseholder with PC Mount, Solder Mount and Panel Mount options	250	20
Plack	Block Low Profile OMNI-BLOK® Fuse Block		600	30
DIOCK	<u>359</u>	High Current Screw Terminal Fuse Block		30
Clip	<u>122</u>	High Current Traditional PC Board Fuse Clip	1000	30
Cilp	<u>101</u>	Rivet/Eyelet Type Fuse Clip	1000	15

Notes:

1. Do not use in applications above rating.

2. Please refer to fuseholder data sheet for specific re-rating information.

3. Please contact factory for applications greater than the max voltage and amperage shown.